

# 測試報告 Test Report

報告編號(No.): HTF25400571

報告日期(DATE): 2025/04/28

頁數(PAGE): 1 of 7

清合國際實業有限公司 ( C.H. INTERNATIONAL MANUFACTURING &amp; SUPPLY CO., LTD. )

新北市蘆洲區和平路114巷12號六樓 ( 6F., NO.12, LN.114, HEPING RD., LUZHOU DIST., NEW TAIPEI CITY 247, TAIWAN (R.O.C.) )

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as) :

樣品名稱(Sample Description) : TAIWAN FILTER PAPER ( 台灣濾紙 )  
樣品包裝/數量(Sample Package/Quantity) : 請參考報告末頁樣品照片 ( PLEASE REFER TO THE SAMPLE PHOTO AT THE END OF THE REPORT ) / -  
樣品保存方式(Sample Packaging) : 常溫 ( AMBIENT TEMP. )  
樣品型號(Style/Item No.) : -  
樣品批號(Lot. No.) : -  
樣品材質(Sample Material) : 棉紙 ( COTTON PAPER )  
送樣廠商(Sample Submitted By) : 清合國際實業有限公司 ( C.H. INTERNATIONAL MANUFACTURING & SUPPLY CO., LTD. )  
送樣廠商地址/電話/聯絡人(Company Add/Tel/Contact Person) : -  
製造日期(Manufacturing Date) : -  
有效日期(Expiry Date) : -

收件日(Sample Receiving Date) : 2025/04/17  
測試期間(Testing Period) : 2025/04/17 to 2025/04/28

## 測試需求 (Test Requested)

依據之食品衛生法規為中華民國食品器具容器包裝衛生標準 (112.01.11衛授食字第1111303439號令修正) 。測試項目與方法請參閱測試結果表格。(According to Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1111303439, amended on 2023/01/11) to conduct test. Please refer to the result table(s) for testing item(s).)

## 測試結果 (Test Results)

: 請見下一頁。(Please refer to next page(s).)

蕭志祥  
蕭志祥 / 副理  
化學實驗室 - 台北  
台灣檢驗科技股份有限公司  
報告簽署人



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### 測試部位敘述(Test Part Description)

No.1 : 白色棉紙 (WHITE COTTON PAPER)

### 測試結果(Test Results)

測試項目 (Test Item(s))	測試方法 (Method)	單位 (Unit)	LOQ/ LOD	結果 (Result)	食品衛生 法規 (Limit)
				No.1	
★螢光增白劑 / Fluorescent Brightening Agents	衛生福利部107.09.27衛授食字第1071901922號公告修正食品器具、容器、包裝檢驗方法-未以塑膠淋膜紙類製品之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Plastic Uncoated Paper Products (MOHW Food No. 1071901922 announced, September 27, 2018).	-	-	未檢出 / Not detected	不得檢出 / Negative
★砷以As <sub>2</sub> O <sub>3</sub> 計-(水, 95°C, 30分鐘) / Arsenic (As) (as As <sub>2</sub> O <sub>3</sub> )-(water, 95°C, 30 min)		ppm	0.1	<0.1	0.1
★蒸發殘渣-(水, 95°C, 30分鐘) / Evaporation residue-(water, 95°C, 30 min)		ppm	3	n.d.	30
★甲醛-(水, 95°C, 30分鐘) / Formaldehyde-(water, 95°C, 30 min)		ppm	4	n.d.	陰性 / Negative
鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	CNS 15138-1 · Z8139-1：塑膠製品中鄰苯二甲酸酯類塑化劑試驗法-第1部-氣相層析質譜法。 / CNS 15138-1 Z8139-1 Method of test for determination of phthalates plasticizers in plastic products - Part 1: Gas chromatography/mass spectrometry. 註：實驗室擴充原方法適用基質，非屬衛生福利部該項認證範圍。 / Remark: The test method was applied to the material out of the scope from MOHW accreditation.	%	0.003	n.d.	0.1
鄰苯二甲酸二丁酯 / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2)		%	0.003	n.d.	0.1
鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)		%	0.003	n.d.	0.1
鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)		%	0.01	n.d.	0.1
鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)		%	0.01	n.d.	0.1
鄰苯二甲酸二甲酯 / DMP (Dimethyl phthalate) (CAS No.: 131-11-3)		%	0.003	n.d.	0.1
鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)		%	0.003	n.d.	0.1
鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)		%	0.003	n.d.	0.1

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清合國際實業有限公司 ( C.H. INTERNATIONAL MANUFACTURING &amp; SUPPLY CO., LTD. )

新北市蘆洲區和平路114巷12號六樓 ( 6F., NO.12, LN.114, HEPING RD., LUZHOU DIST., NEW TAIPEI CITY 247, TAIWAN (R.O.C.) )

測試項目 (Test Item(s))	測試方法 (Method)	單位 (Unit)	LOQ/ LOD	結果 (Result)	食品衛生 法規 (Limit)
				No.1	
環氧氯丙烷-(正戊烷, 25°C, 1小時) / Epichlorohydrin Monomer-(n-Pentane, 25°C, 1 hr)	衛生福利部112.08.09衛授食字第 1121901366號公告訂定食品器具、 容器、包裝檢驗方法 - 金屬合金類 (與食品直接接觸面為合成樹脂塗漆 者)之檢驗。 / Methods of Test for Food Utensils, Containers and Packages- Test of Metal Alloy (the Direct Contact Surface Material with Food is Synthetic Resins) (MOHW Food No. 1121901366 announced, August 09, 2023). 註：實驗室擴充原方法適用基質，非 屬衛生福利部該項認證範圍。 / Remark: The test method was applied to the material out of the scope from MOHW accreditation.	ppm	0.1	n.d.	0.5
高錳酸鉀消耗量-(水, 95°C, 30分鐘) / Potassium permanganate consumption- (water, 95°C, 30 min)	衛生福利部107.09.20衛授食字第 1071901823號公告修正食品器具、 容器、包裝檢驗方法-聚對苯二甲酸 乙二酯塑膠類之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Polyethylene Terephthalate (PET) Plastic Products (MOHW Food No. 1071901823 announced, September 20, 2018). 註：實驗室擴充原方法適用基質，非 屬衛生福利部該項認證範圍。 / Remark: The test method was applied to the material out of the scope from MOHW accreditation.	ppm	3	n.d.	10

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## 備註(Note) :

1. 檢驗報告僅就委託者之委託事項提供檢驗結果，不對產品合法性做判斷。(The test report merely reflects the test results of the consigned matters of the client and is not a certification of the legitimacy of the related products.)
2. 本檢驗報告之所有檢驗內容，均依委託事項執行檢驗，如有不實，願意承擔完全責任。(All contents in the test report are conducted according to the customer-specified items. If there is any falsehood, we are willing to take corresponding responsibility.)
3. 本報告不得分離或擷錄使用。(The report is invalid if it is partly reproduced or used.)
4. mg/kg = ppm ; 0.1wt% = 1000 ppm
5. LOQ = 定量極限，若該測試項目屬於定量分析則以「LOQ」表示；LOD = 偵測極限，若該測試項目屬於定性分析則以「LOD」表示。(LOQ = Limit of Quantification, for quantitative analyses; LOD = Limit of Detection, for qualitative analyses.)
6. n.d. = Not Detected (未檢出) = Less than (小於) LOQ/LOD = Negative (陰性)
7. "-" = Not Regulated (無規格值)
8. Negative = 未檢出 / 陰性 ; Positive = 檢出 / 陽性
9. 測試項目名稱旁有★者，為本實驗室通過衛生福利部認證項目。(The test method marked with ★ is accredited by MOHW.)
10. 法規標準值係依據衛生福利部112年01月11日衛授食字第1111303439號令 食品器具容器包裝衛生標準之法規限值。(The limit value(s) is/are according to "Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1111303439, amended on 2023/01/11)", Ministry of Health and Welfare of Taiwan.)

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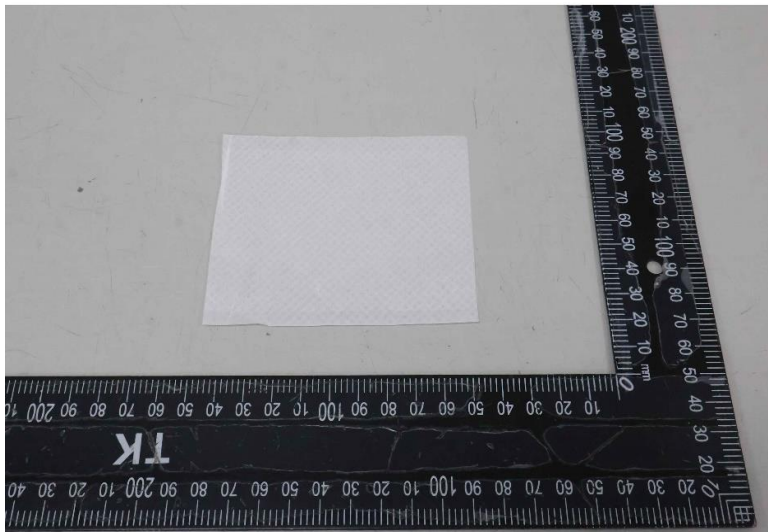
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\* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。 \*

(The tested sample / part is marked by an arrow if it's shown on the photo.)

**HTF25400571****\*\* 報告結尾 (End of Report) \*\***

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以下為申請廠商委託測試項目、測試方法、定量/偵測極限：

( The information requested from client is shown as below : )

HTF25400571

測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
★螢光增白劑 / Fluorescent Brightening Agents	衛生福利部107.09.27衛授食字第1071901922號公告修正食品器具、容器、包裝檢驗方法-未以塑膠淋膜紙類製品之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Plastic Uncoated Paper Products (MOHW Food No. 1071901922 announced, September 27, 2018).	詳見測試結果之定量/偵測極限。(Please refer to the result table above.)
★砷以As <sub>2</sub> O <sub>3</sub> 計-(水, 95°C, 30分鐘) / Arsenic (As) (as As <sub>2</sub> O <sub>3</sub> )-(water, 95°C, 30 min)		
★蒸發殘渣-(水, 95°C, 30分鐘) / Evaporation residue-(water, 95°C, 30 min)		
★甲醛-(水, 95°C, 30分鐘) / Formaldehyde-(water, 95°C, 30 min)		
鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	CNS 15138-1 · Z8139-1：塑膠製品中鄰苯二甲酸酯類塑化劑試驗法-第1部-氣相層析質譜法。 / CNS 15138-1 Z8139-1 Method of test for determination of phthalates plasticizers in plastic products - Part 1: Gas chromatography/mass spectrometry. 註：實驗室擴充原方法適用基質，非屬衛生福利部該項認證範圍。 / Remark: The test method was applied to the material out of the scope from MOHW accreditation.	
鄰苯二甲酸二丁酯 / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2)		
鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)		
鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)		
鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)		
鄰苯二甲酸二甲酯 / DMP (Dimethyl phthalate) (CAS No.: 131-11-3)		
鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)		
鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)		

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以下為申請廠商委託測試項目、測試方法、定量/偵測極限：

( The information requested from client is shown as below : )

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測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
環氧氯丙烷-(正戊烷, 25°C, 1小時) / Epichlorohydrin Monomer-(n-Pentane, 25°C, 1 hr)	衛生福利部112.08.09衛授食字第1121901366 號公告訂定食品器具、容器、包裝檢驗方法 - 金屬合金類(與食品直接接觸面為合成樹脂塗漆 者)之檢驗。 / Methods of Test for Food Utensils, Containers and Packages- Test of Metal Alloy (the Direct Contact Surface Material with Food is Synthetic Resins) (MOHW Food No. 1121901366 announced, August 09, 2023). 註：實驗室擴充原方法適用基質，非屬衛生福 利部該項認證範圍。 / Remark: The test method was applied to the material out of the scope from MOHW accreditation.	詳見測試結果之定量/偵測極 限。(Please refer to the result table above.)
高錳酸鉀消耗量-(水, 95°C, 30分鐘) / Potassium permanganate consumption- (water, 95°C, 30 min)	衛生福利部107.09.20衛授食字第1071901823 號公告修正食品器具、容器、包裝檢驗方法-聚 對苯二甲酸乙二酯塑膠類之檢驗。 / Methods of Test for Food Utensils, Containers and Packages - Test of Polyethylene Terephthalate (PET) Plastic Products (MOHW Food No. 1071901823 announced, September 20, 2018). 註：實驗室擴充原方法適用基質，非屬衛生福 利部該項認證範圍。 / Remark: The test method was applied to the material out of the scope from MOHW accreditation.	

測試項目名稱旁有★者，為本實驗室通過衛生福利部認證項目。(The test method marked with ★ is accredited by MOHW. )

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